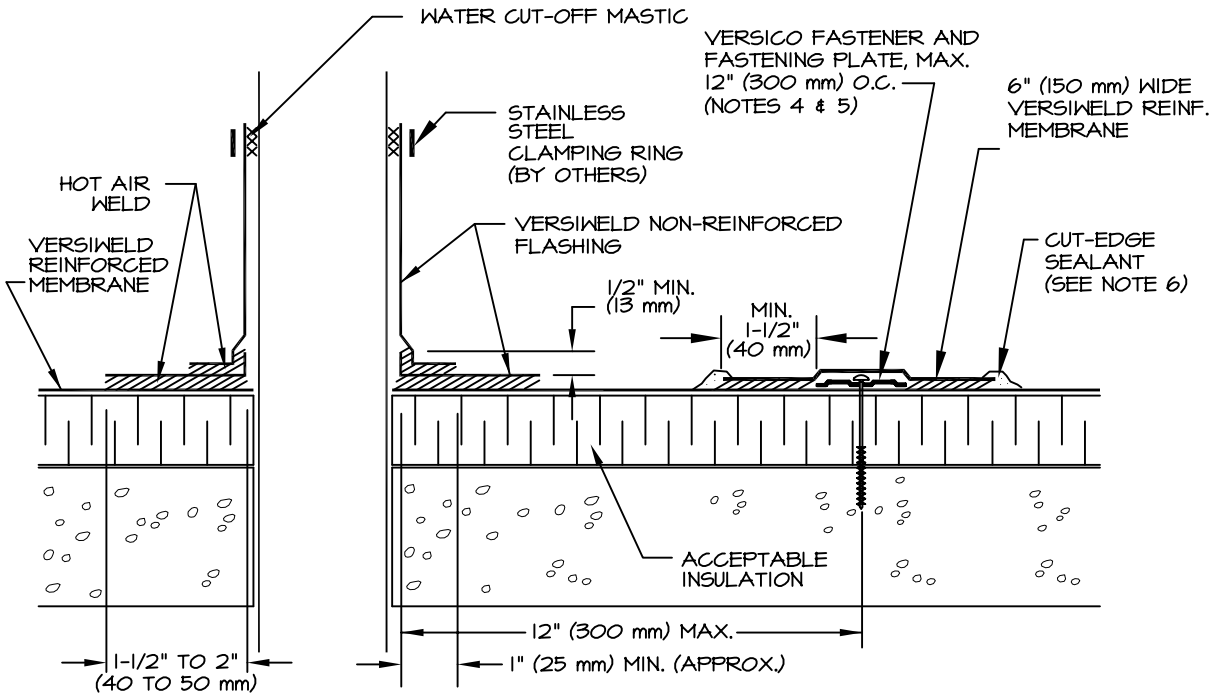
VersiWeld® ROOFING SYSTEM



APPLY HEAT TO FLASHING AND FORM BY HAND PRIOR TO HOT AIR WELDING

NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD FABRICATED PIPE SEAL.
2. TEMPERATURE OF PIPE MUST NOT EXCEED 120° F (49° C).
3. VERSIWELD NON-REINFORCED MEMBRANE WRAPPED AROUND PIPE SHALL HAVE MINIMUM 1-1/2" (40 mm) VERTICAL HOT AIR WELD.
4. INSTALL A MINIMUM OF 4 FASTENING PLATES AROUND PIPES WITH A DIAMETER UP TO 6" (150 mm). ADDITIONAL FASTENING PLATES WILL BE REQUIRED FOR PIPES GREATER THAN 6" IN DIAMETER AND SHALL BE SPACED 12" (300 mm) ON CENTER MAXIMUM.

   FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS PIPE DIAMETER EXCEEDS 18" (500 mm).
5. REFER TO "ATTACHMENT 1, MEMBRANE FASTENING CRITERIA" FOR PROPER FASTENERS AND PLATES.
6. APPROXIMATELY 1/8" (3 mm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF VERSIWELD REINFORCED MEMBRANE.

VWC-8.2

FIELD FABRICATED PIPE FLASHING

VERSICO INCORPORATED

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