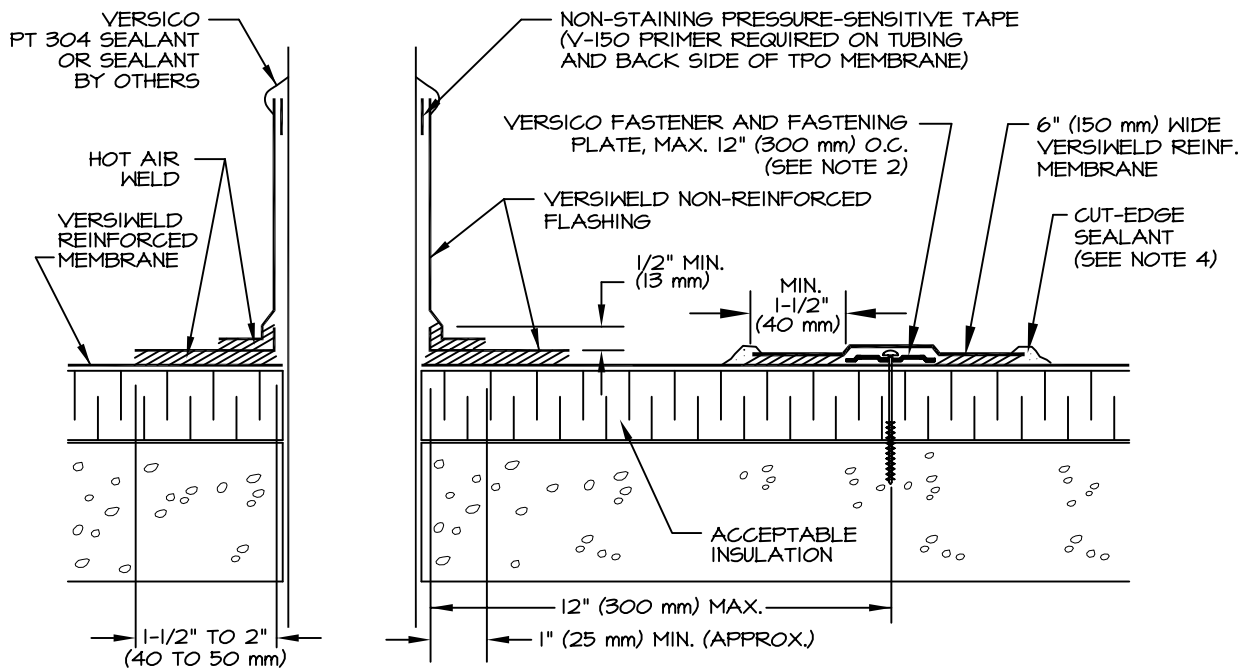


VersiWeld® ROOFING SYSTEM



APPLY HEAT TO FLASHING AND FORM BY HAND
PRIOR TO HOT AIR WELDING

NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD FABRICATED PIPE SEAL.
2. INSTALL A MINIMUM OF 4 FASTENING PLATES AROUND TUBES WITH A DIMENSION UP TO 6" (150 mm). ADDITIONAL FASTENING PLATES WILL BE REQUIRED FOR TUBES WITH SIDE DIMENSIONS GREATER THAN 6" AND SHALL BE SPACED 12" (300 mm) ON CENTER MAXIMUM.

FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS TUBE SIDE DIMENSIONS EXCEED 18" (500 mm).

3. REFER TO "ATTACHMENT I, MEMBRANE FASTENING CRITERIA" FOR PROPER FASTENERS AND PLATES.
4. APPROXIMATELY 1/8" (3 mm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF VERSIEWELD REINFORCED MEMBRANE.

VWC-8.5

FIELD FABRICATED
SQUARE TUBING FLASHING

VERSICO
INCORPORATED



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