

PVC T-JOINT COVER

GENERAL:

Versico's PVC T-Joint Covers are used to seal step-offs at splice intersections. Installation is mandatory on all 60-, and 80-mil PVC systems and on 50-mil systems where step-offs have not been properly sealed. PVC T-Joint Covers are made from 40-mil non-reinforced flashing cut into a 4.5" diameter circle. Packaged in a box containing 100 covers. Available in white and gray

TYPICAL PROPERTIES AND CHARACTERISTICS:

Size:	4.5" (114 mm)
Thickness:	0.040"
Packaging:	100 per box
Weight (per box):	3.5 lbs. (1.6 kg)
Material:	Non-reinforced PVC Flashing
Color:	White and Gray

CAUTIONS AND WARNINGS:

1. The PVC T-Joint Cover is not intended for use to overlay fasteners and plates as this requires the use of reinforced membrane.
2. Store the PVC T-Joint Covers in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. PVC T-Joint Covers that have been exposed to the weather for 7 days or longer prior to use must be prepared with PVC Membrane Cleaner before hot air welding.

INSTALLATION:

1. Clean splice intersection area with PVC Membrane Cleaner.
2. Use a lower temperature setting on the heat welder than compared to welding reinforced membrane. (Typically a setting of "6" on a scale of "10" is appropriate for welding PVC T-Joint Covers.)
3. Center the PVC T-Joint Cover over the splice intersection, begin welding at the center point and work towards the outside. Use the edge of the roller to crease the PVC T-Joint Cover into membrane step-offs to achieve a proper seal.
4. Using a probe, check all splices for voids and cold-welds. Make any needed repairs.