

## VERSICO VERSIFLEX™ PVC CURB WRAP CORNERS

### GENERAL:

VersiFlex PVC Curb Wrap Corners are fabricated flashings made of 45-mil (1.1 mm) reinforced VersiFlex membrane designed to reduce installation time to flash a curb when compared to conventional methods. Each corner is fabricated with a 6-inch (150 mm) wide base flange and a 12-inch (300 mm) overall height. Six sizes are available to fit curbs up to 6-feet (1.8 m) by 6-feet (1.8 m) in size. One curb requires 4 corners for a complete installation. PVC Curb Corners are packaged in boxes of twelve.

### TYPICAL PROPERTIES AND CHARACTERISTICS:

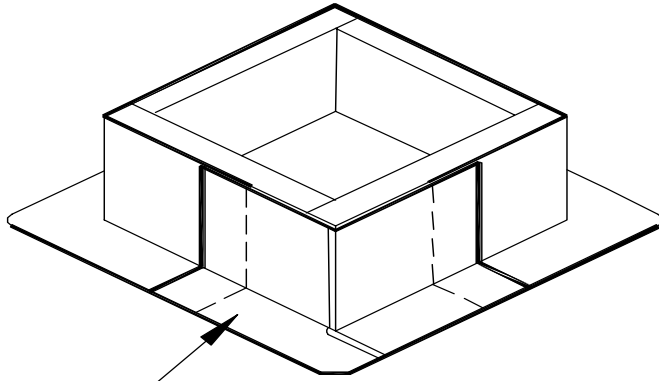
Corner Sizes:	7, 13, 19, 25, 31 and 37 inches (18, 33, 48, 64, 79 and 94 cm)
Curb sizes finished:	12, 24, 36, 48, 60 and 72 inches (30, 61, 91, 122, 152 and 183 cm)
Packaging:	12 per box
Weight (each):	0.5, 0.9, 1.3, 1.7, 2.0 and 2.4 pounds (0.2, 0.4, 0.6, 0.8, 0.9 and 1.1 kg)
Material:	Reinforced 45-mil (1.1 mm) PVC membrane
Color:	White (only)

### CAUTIONS AND WARNINGS:

1. All existing loose flashing must be removed prior to the application of PVC Curb Wrap Corners.
2. Bonding adhesive is required on all vertical surfaces.
3. Install fastening plates through the field sheet at the angle change of all curbs per VFC-5A and VFC-12A details. Position the fastening plates so the prefabricated flange covers the plates. A minimum 1-1/2 inch (40 mm) wide weld must be maintained around the outer edge of the flange beyond the plates. If fastening plates cannot be installed in a manner to allow a minimum 1-1/2 inch (40 mm) weld, the plates must be placed outside the prefabricated flange and covered with a welded reinforced VersiFlex membrane overlay.
4. Store PVC Curb Wrap Corners in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. VersiFlex PVC Curb Wrap Corners or membrane that have been exposed to the weather must be prepared with Weathered Membrane Cleaner prior to hot air welding.

## **INSTALLATION:**

1. Remove curb wrap corners from the shipping box. Crease the flashing to create the 90-degree angle change at the curb base. Complete this on both legs of the corners.
2. Clean the deck membrane with Weathered Membrane Cleaner. (Use a Scotch-Brite Pad with the cleaner if the membrane has been exposed for an extended period of time).
3. Position four PVC Curb Wrap Corners around the curb ensuring each remains plumb and adhere in place on the vertical using bonding adhesive.
4. Weld the four corners together after placing a piece of cardboard between the deck membrane and the deck flange overlaps. (The cardboard prevents the horizontal deck flange from fusing to the deck membrane allowing the entire flange to be welded with an auto-welder later in the installation process).
5. After removing the cardboard pieces, weld the horizontal deck flanges of the curb wrap to the deck membrane with an auto or hand-held welder. If an auto-welder is utilized, at each outside corner the nozzle must be removed to change directions. Leave an opening large enough to insert the nozzle of a hand-held welder and weld these areas tight once the rest of the deck flange is welded in place.
6. Using a seam probe, check all splices for voids and cold-welds. Make any needed repairs.
7. Nail off or tack-weld the flashing to the top of the curb.
8. Apply VersiFlex Cut Edge Sealant to all edges of the flashing on the deck. Do not apply the sealant to vertical surfaces.



USE ONE PVC CURB WRAP CORNER AT EACH CORNER OF THE CURB. HOT AIR WELD ALL SEAMS IN ACCORDANCE WITH STANDARD SPLICING METHODS.

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