

VERSICO VERSIWELDä COATED METAL

GENERAL:

Versiweld Coated Metal is a galvanized steel sheet that is coated with a layer of non-reinforced Versiweld flashing. The sheet is cut into the appropriate width and used to fabricate metal drip edges or other roof perimeter edging profiles. Versiweld membrane may be welded directly to the coated metal edging, eliminating the need to strip in the metal with a separate piece of membrane. The metal is available in 4 foot by 10 foot sheets and comes packaged 25 sheets per pallet.

TYPICAL PROPERTIES AND CHARACTERISTICS:

Sheet Size	4 foot by 10 foot
Weight	1.1 lb/ft ²
Color	Bronze, gray, tan and white
Flashing Thickness	0.035 inches nominal
Steel Thickness	0.024 inches nominal
Steel Type	Hot Dipped Galvanized Steel – G90
Packaging	25 sheets per pallet

CAUTIONS AND WARNINGS:

Store coated metal in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. Versiweld Coated Metal that has been exposed to the weather for approximately 7 days or longer prior to use must be prepared with Versico Weathered Membrane Cleaner prior to hot air welding.

INSTALLATION: *

1. Install Versiweld Coated Metal with 1/8" to 1/4" between adjoining sections.
2. Install 2" wide duct tape over joints in Versiweld Coated Metal.
3. Heat weld 6" wide piece of Versiweld non-reinforced flashing over joint.
4. Position Versiweld reinforced membrane and heat weld to the Versiweld Coated Metal with a minimum 1-1/2" weld.

* Refer to Versiweld specifications and details for specific application requirements.