

VERSIWELD® TPO

Special Color Painting Guide

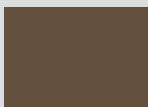
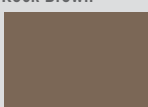


Versico's VersiWeld TPO Pressure-Sensitive Coverstrip and injection-molded accessories (e.g. Pipe Seals, Corners, Pockets, etc.) are currently available in white, gray, and tan colors only. If a special color membrane is chosen from Versico's VersiWeld HS TPO Special Color Program, utilize the following instructions outlining best practices and procedures to match injection-molded accessories or Pressure-Sensitive Coverstrip to the special color TPO field membrane.


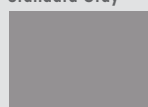
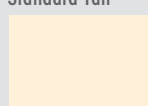


TPO Painting Tips

Bring your special color TPO membrane sample to Sherwin Williams or similar paint store. After choosing a high-quality exterior latex paint, have the store associate include the necessary tint to match the special color membrane. A satin finish is recommended to best blend with the membrane.

If Sherwin Williams is providing the paint, the following tinting formulations will yield a coating that will be nearly identical to the membrane.

| Color | Sherwin Williams Custom Match (Quart Can - Resilience) | | | |
|---|---|-------|------|-------|
| Medium Bronze  | Ultradeep Base | | | |
| | CCE* Colorant | | | |
| | W1 - White | 9/32 | 1/64 | 0/128 |
| | B1 - Black | 15/32 | 1/64 | 0/128 |
| | N1 - Raw Umber | 53/32 | 1/64 | 1/128 |
| | R2 - Maroon | 0/32 | 1/64 | 1/128 |
| Rock Brown  | Light Yellow Base | | | |
| | CCE* Colorant | | | |
| | B1 - Black | 32/32 | 0/64 | 1/128 |
| | R2 - Maroon | 15/32 | 1/64 | 1/128 |
| | Y3 - Deep Gold | 31/32 | 1/64 | 1/128 |
| Slate Gray  | Deep Base | | | |
| | CCE* Colorant | | | |
| | B1 - Black | 22/32 | 0/64 | 0/128 |
| | R2 - Maroon | 1/32 | 1/64 | 1/128 |
| | Y3 - Deep Gold | 9/32 | 0/64 | 1/128 |
| | W1 - White | 1/32 | 0/64 | 0/128 |
| Patina Green  | Light Yellow Base | | | |
| | CCE* Colorant | | | |
| | L1 - Blue | 30/32 | 0/64 | 0/128 |
| | N1 - Raw Umber | 22/32 | 0/64 | 0/128 |
| | R2 - Maroon | 10/32 | 1/64 | 0/128 |
| | Y3 - Deep Gold | 33/32 | 0/64 | 0/128 |
| | W1 - White | 10/32 | 0/64 | 0/128 |

| Color | Sherwin Williams Custom Match (Quart Can - Resilience) | | | |
|---|---|-------|------|-------|
| Terracotta  | Ultradeep Base | | | |
| | CCE* Colorant | | | |
| | W1 - White | 14/32 | 1/64 | 1/128 |
| | B1 - Black | 4/32 | 1/64 | 1/128 |
| | R2 - Maroon | 39/32 | 0/64 | 1/128 |
| | Y3 - Deep Gold | 36/32 | 1/64 | 0/128 |
| Standard Gray  | Deep Base | | | |
| | CCE* Colorant | | | |
| | W1 - White | 48/32 | 0/64 | 0/128 |
| | B1 - Black | 8/32 | 0/64 | 0/128 |
| | L1 - Blue | 5/32 | 0/64 | 0/128 |
| | N1 - Raw Umber | 31/32 | 0/64 | 0/128 |
| | R3 - Magenta | 8/32 | 0/64 | 0/128 |
| Standard Tan  | Extra White Base | | | |
| | CCE* Colorant | | | |
| | N1 - Raw Umber | 5/32 | 0/64 | 0/128 |
| | R4 - New Red | 1/32 | 0/64 | 0/128 |
| | Y3 - Deep Gold | 6/32 | 0/64 | 0/128 |

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

* Special Color membranes will 'fade' over time mainly due to the ultraviolet portion of sunlight. Since most roof surfaces are exposed to variable sunlight, some areas will be more susceptible to color changes caused by UV fading. Warranties for Special Color membranes do not cover fading of colors.



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*Be sure to follow paint manufacturer's application restrictions concerning environmental conditions including temperature and humidity.



Clean the surface to be painted using Versico's Weathered Membrane Cleaner and allow to dry thoroughly.



Coat the surface of the product with Versico's standard or Low-VOC TPO Primer.



Once primer is dry to the touch, apply the first coat of paint.



Re-coat based on manufacturer's recommendations regarding proper drying time.



Make finishing touches, and complete special color painting process.



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